



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3589-19
Job Sheet 172278



Part No: D3589-19

Job Qty: 6 ea

Part Name: Aft Guide Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/14/18

Job Tracking No:

Due Date: 3/9/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV C SHEET 8 IPP Rev:A 08-05-30 new issue DD verified by:ec IPP Rev:B 09-02-20 rev.b asper dwg DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		3/8/18	0.00	0.00	Start Up Waterjet		2 15/02/24
100	Waterjet	6 pcs		3/9/18	0.00	0.19	Waterjet1		2 15/02/24
120	QC	6 pcs		3/9/18	0.00	0.00	QC8		38
140	Packaging	6 pcs		3/9/18	0.00	0.00	Packaging3 WA 002		FEB 27 2018
150	QC21-SA	6 Ea		3/9/18	0.00	0.00	QC21		DAS 21 FEB 28 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	.0600 sf (.01 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S16GA	0	120	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Aft Guide Plate	2.050inches ± 0.010	2.060 2.040		
2	Aft Guide Plate	0.950inches ± 0.030	0.980 0.920		
3	Aft Guide Plate	0.505inches ± 0.010	0.515 0.495		
4	Aft Guide Plate	1.250inches ± 0.010	1.260 1.240		
5	Aft Guide Plate	0.063inches ± 0.010	0.073 0.053		

Plex 2/14/18 2:05 PM Dart.Gagnon.Michelle



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Container No: S045095



Part: D3589-19

Job No: 172278

Serial No/Batch: S045095

Revision: D3589

Inspector:

Date: 02/25/18